

Parts Catalog



SPC60

Mixer

Model: SPC60

03/17/2017 Rev-
IMPORTANT!

TO EXPEDITE SHIPMENT OF PARTS, ALWAYS SPECIFY MODEL, REV,
PART NUMBER, AND SERIAL NUMBER OF UNIT.

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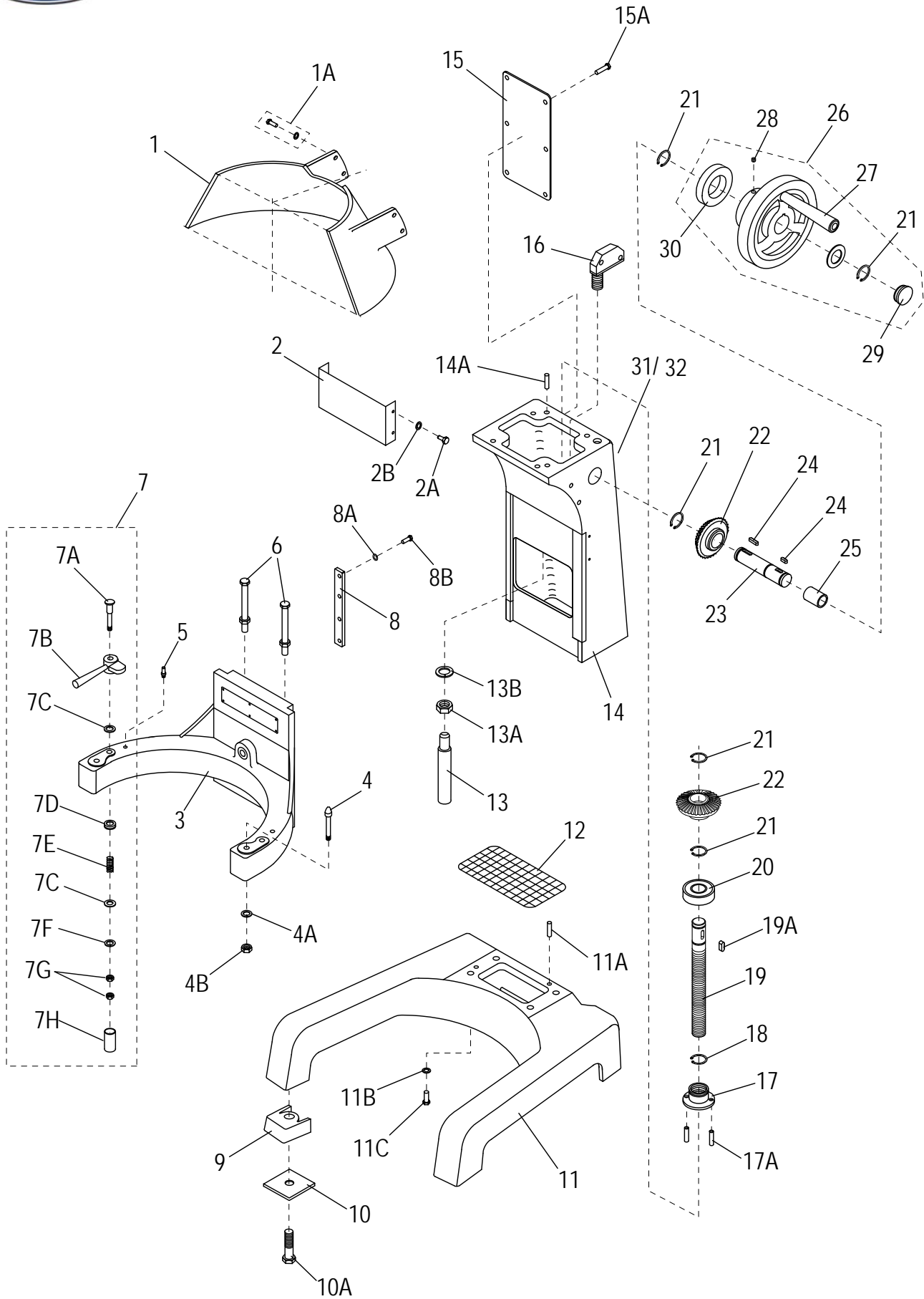
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SPC60 Base Components





SPC60 Base Components

| Item | Part Number | Description | Qty | Serial Number |
|------|-------------|---|-----|---------------|
| 1 | X60036 | Guard, Rear | 1 | |
| 1A | X30101 | Hex Screw M8x20mm & Flat Washer | 4 | |
| 2 | X60102 | Mixer Column Cover | 1 | |
| 2A | X20185 | Screw M6x8mm Hex Hd | 3 | |
| 2B | | Washer M6 Flat | 3 | |
| 3 | X60034 | Bowl Cradle | 1 | |
| 4 | X60109 | Dowel Screw M12 & Hardware | 2 | |
| 5 | X60164 | Bowl Clamp Stop Pin | 2 | |
| 6 | X40106 | Screw M10x54mm Hex Hd/Nut (Touch Shaft) | 2 | |
| 7 | X01086 | Clamp Assembly (Set/2) | 1 | |
| 7A | X60108 | Clamp Screw | 2 | |
| 7B | X30033-2 | Bowl Clamp (Set/2, New Style) | 1 | |
| 7C | | Washer M12 Flat | 4 | |
| 7D | | Hardware Cap Retainer | 2 | |
| 7E | | Spring | 2 | |
| 7F | | Washer M12 Split Lock | 2 | |
| 7G | | Nut M12 Hex | 4 | |
| 7H | | Hardware Cap | 2 | |
| 8 | X60035 | Cradle Slide Guides | 2 | |
| 8A | | Washer M8 Flat | 8 | |
| 8B | X60107 | Screw M8x24mm Hex Hd | 8 | |
| 9 | X40162-163 | Front/Rear Rubber Feet (Set) | 1 | |
| 10 | | Shipping Washer | 4 | |
| 10A | | Shipping Bolt 3/8x45mm | 4 | |
| 11 | X60038-DG | Mixer Base | 1 | |
| 11A | | Dowel Pin Ø8x16mm Column Locator | 2 | |
| 11B | | Washer M12 Flat | 4 | |
| 11C | | Screw M12x40mm Hex Hd | 4 | |
| 12 | X60037 | Base Screen | 1 | |
| 13 | X60218 | Touch Shaft M16 Bowl Stop | 1 | |
| 13A | X60219 | Nut M16 Hex - Bowl Stop Pin | 1 | |
| 13B | X60221 | Washer M16 Split Lock | 1 | |
| 14 | X60042 | Mixer Column | 1 | |
| 14A | | Dowel Pin, Hd Locator | 2 | |
| 15 | X40055 | Plate, Rear Cover | 1 | |
| 15A | X40056 | Screw M6x8mm Hex Hd | 6 | |
| 16 | X30051-1 | Microswitch, Bowl Lift | 1 | |
| 17 | X30104 | Screw Sleeve | 1 | |
| 17A | X30105 | Roll Pin Ø4x30mm | 2 | |
| 18 | X25145 | Retaining STW-35 Ring | 1 | |
| 19 | X40041 | Bowl Lift Screw | 1 | |
| 19A | X20123 | Shaft Key 5x5x15mm | 1 | |
| 20 | X30043 | Ball Bearing | 1 | |
| 21 | X30044 | Retaining STW-25 Ring | 5 | |
| 22 | X30045 | Oblique Gear (30T) | 2 | |
| 23 | X40047 | Shaft, Hand Wheel | 1 | |
| 24 | X40073 | Shaft Key 5x5x20mm | 2 | |
| 25 | X40050 | Oilless Bearing | 1 | |
| 26 | X40053 | Hand Wheel Crank With Handle, Plastic | 1 | |
| 26 | X40053M | Hand Wheel Crank With Handle, Metal | 1 | |
| 27 | X30053-1 | Hand Wheel Crank Handle | 1 | |
| 28 | | Set Screw M10x8mm Cup Pt. | 1 | |
| 29 | | Hand Wheel Cap | 1 | |



SPC60 Base Components

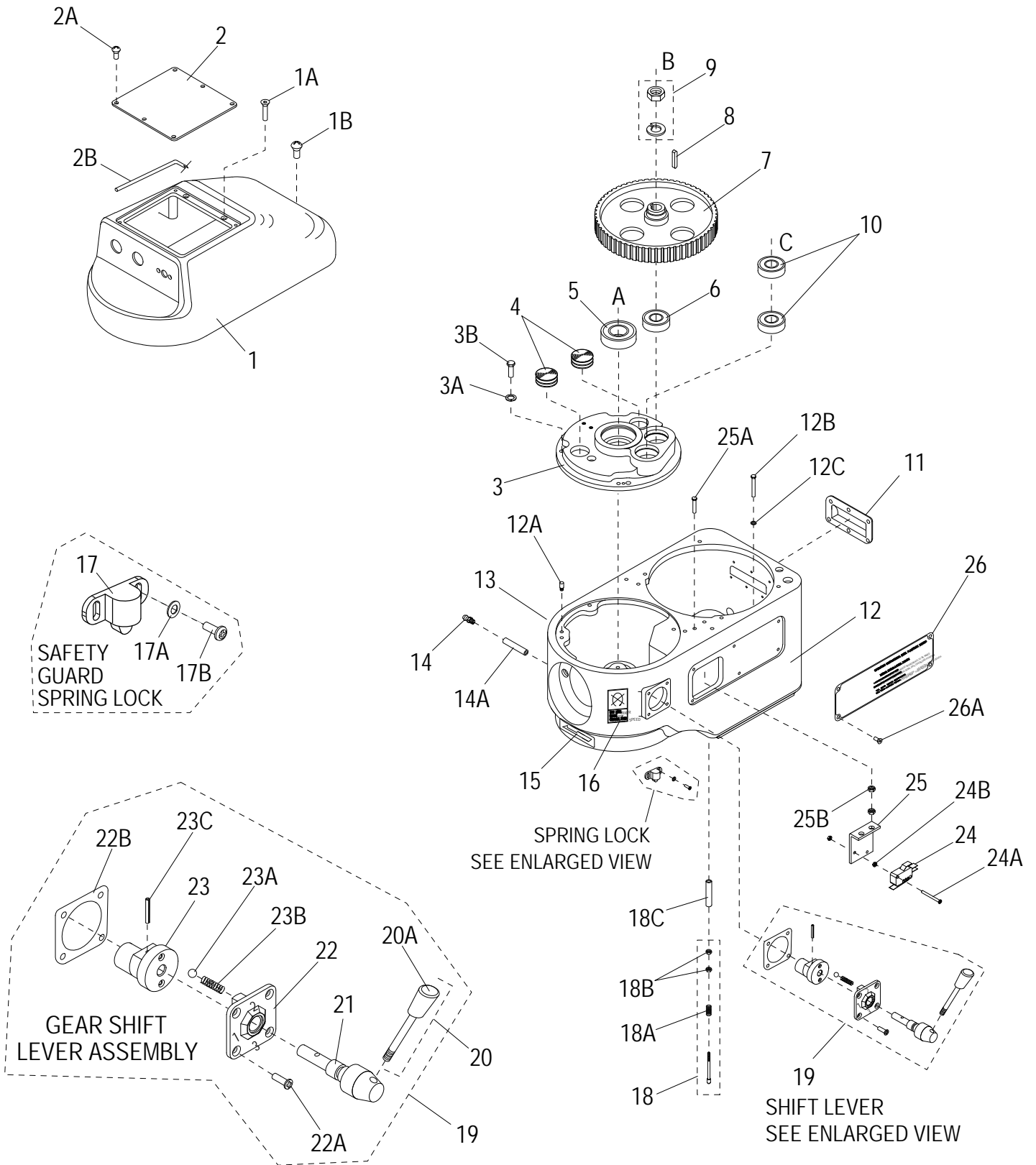
| Item | Part Number | Description | Qty | Serial Number |
|------|-------------|---------------------------------------|----------------------------|---------------|
| 30 | | Spacer (50m mod X 25.3mm Id X 10.2mm) | 1 | |
| 31 | X91014 | Label, Hazardous Voltage | (Not Shown) | 1 |
| 32 | X91011 | Label, Caution - 3 Phase | (3 Phase Units, Not Shown) | 1 |



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SPC60 Head Components



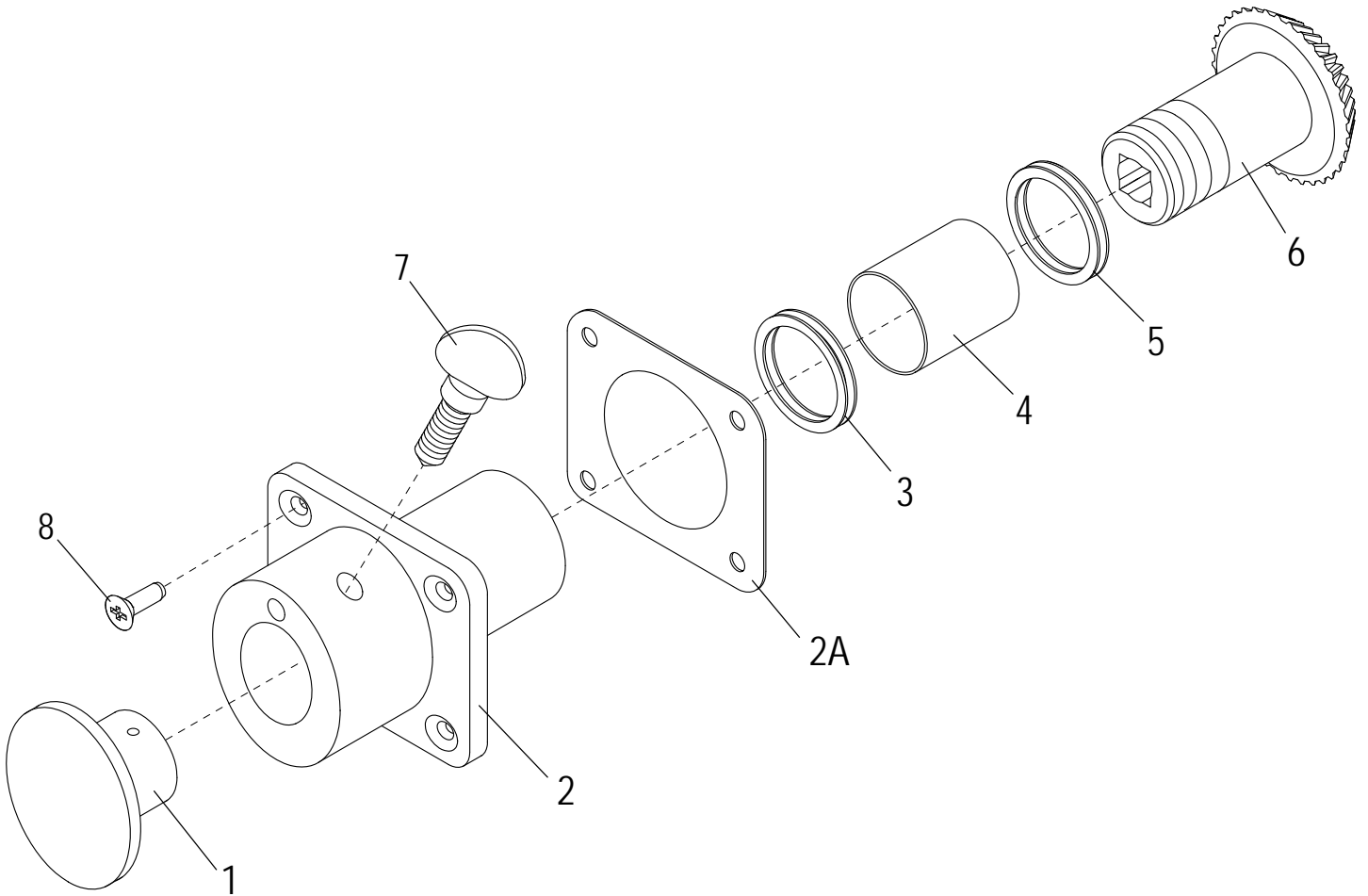


SPC60 Head Components

| Item | Part Number | Description | Qty | Serial Number |
|------|-------------|---|-----|-----------------------|
| 1 | X40004-1 | Transmission Cover, Motor Brake Version | 1 | |
| 1 | X40004-1-DG | Cover, Transmission - SPC Model | 1 | |
| 1A | X30207 | Screw M8x108mm Flat Hd | 2 | |
| 1B | X30220 | Screw M6x90mm Flat Hd | 1 | |
| 2 | X40002 | Cover, Switch Box | 1 | |
| 2A | X30001 | Screw M6x10mm Truss Hd | 6 | |
| 2B | X40003 | Gasket, Switch Box | 1 | |
| 3 | X60077 | Cover, Gear Housing | 1 | |
| 3A | X30198 | Washer M8 Split Lock | 4 | |
| 3B | X30197 | Screw M8x24mm Hex Hd | 4 | |
| 4 | X10073 | Oil Plug | 2 | |
| 5 | X30125 | Ball Bearing | 1 | |
| 6 | X10102 | Ball Bearing | 1 | |
| 7 | X60080 | Wheel, Main Cog (97T) | 1 | |
| 8 | X60081 | Shaft Key 5x5x28mm RF | 1 | |
| 9 | X40082 | Nut M16 Jam & Washers | 1 | |
| 10 | X60078 | Ball Bearing (Qty May Vary) | 2 | |
| 11 | X30076 | Plate, Ventilation | 1 | |
| 12 | X60087 | Transmission Case, Fixed Bowl Guard. | 1 | ->7610884 or 7650835 |
| 12 | X60087-1 | Transmission Case, Removable Bowl Guard | 1 | 7610883 or 7650834 -> |
| 12A | | Dowel Pin, Cover Locating | 2 | |
| 13 | X91009 | Label, Lubricate | 1 | |
| 14 | X10900 | Grease Fitting | 1 | |
| 14A | X10217 | Grease Tube | 1 | |
| 15 | X91012 | Label, Arrow | 1 | |
| 16 | X91010 | Label, Stop To Chg Gears | 1 | |
| 17 | X10134 | Safety Guard Spring Lock | 1 | |
| 17A | X10134A | Washer M3 Split Lock | 2 | |
| 17B | X10134B | Screw M3x8mm Round Hd | 2 | |
| 18 | X40096 | Touch Shaft Assy, Brass | 1 | |
| 18 | X30096N | Touch Shaft, Nylon | 1 | |
| 18A | X30095 | Spring | 1 | |
| 18B | X30186 | Nut M5 Hex | 2 | |
| 18C | X40187 | Tube | 1 | |
| 19 | X40057-60 | Gear Shift Lever Assembly | 1 | |
| 20 | | Gear Shift Lever With Knob | 1 | |
| 20A | X30057-1 | Knob, Gear Shift | 1 | |
| 21 | | Shaft | 1 | |
| 22 | | Cover | 1 | |
| 22A | X30179 | Screw M8x20mm Flat Hd | 4 | |
| 22B | X30059-1 | Gasket | 1 | |
| 23 | | Shaft Bias | 1 | |
| 23A | | Ball Bearing | 2 | |
| 23B | | Spring | 2 | |
| 23C | | Roll Pin Ø5x28mm | 1 | |
| 24 | X10057-1 | Microswitch, Interlock | 1 | |
| 24A | 854-2 | Screw #4-40x5/8" Round Hd | 2 | |
| 24B | 854-3 | Hex #4-40 Nut | 4 | |
| 25 | X30062 | Bracket, Microswitch | 1 | |
| 25A | | Screw M6x20mm Hex Hd | 2 | |
| 25B | | Nut M6 Hex | 4 | |
| 26 | X30066 | Plate, Warning | 1 | |
| 26A | X30065 | Screw M5x10mm Pan Hd | 4 | |



SPC60 Hub Assembly Components



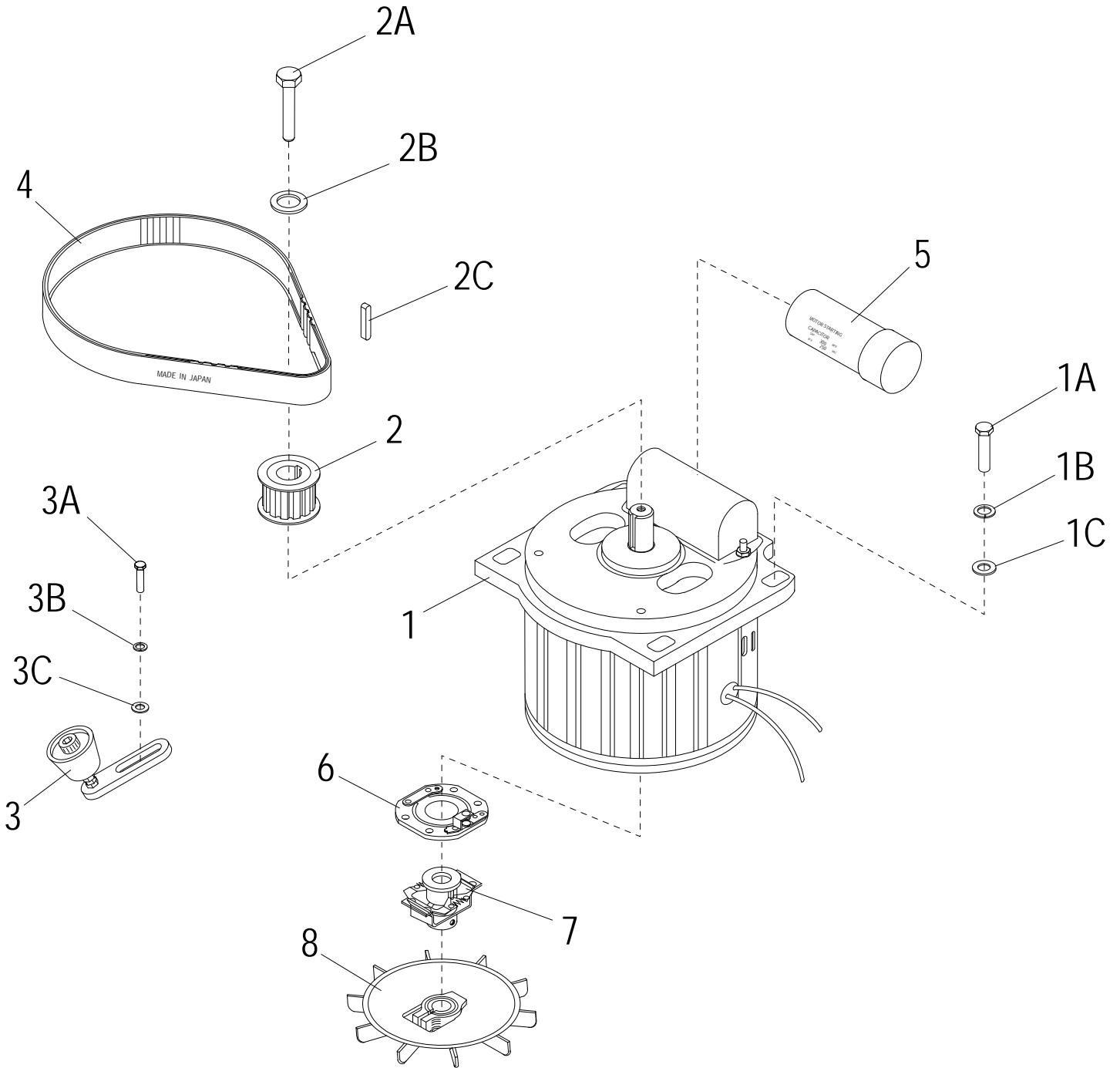


SPC60 Hub Assembly Components

| Item | Part Number | Description | Qty | Serial Number |
|------|-------------|-------------------------|-----|---------------|
| 1 | X10007 | Attachment Hole Plug | 1 | |
| 2 | X40017-DG | Attachment Hub | 1 | |
| 2A | | Gasket | 1 | |
| 3 | X10089 | Oil 45x35x8mm Seal | 1 | |
| 4 | X10075 | Bearing | 1 | |
| 5 | X30018-1 | Thrust Washer Ø45xØ35mm | 2 | |
| 6 | X40014 | Level Drive Gear (35T) | 1 | |
| 7 | X10005 | Thumb Screw 1/2-13x3/4" | 1 | |
| 8 | X80B52 | Screw M6X25mm Socket Hd | 4 | |



SPC60 Motor Components





SPC60 Motor Components

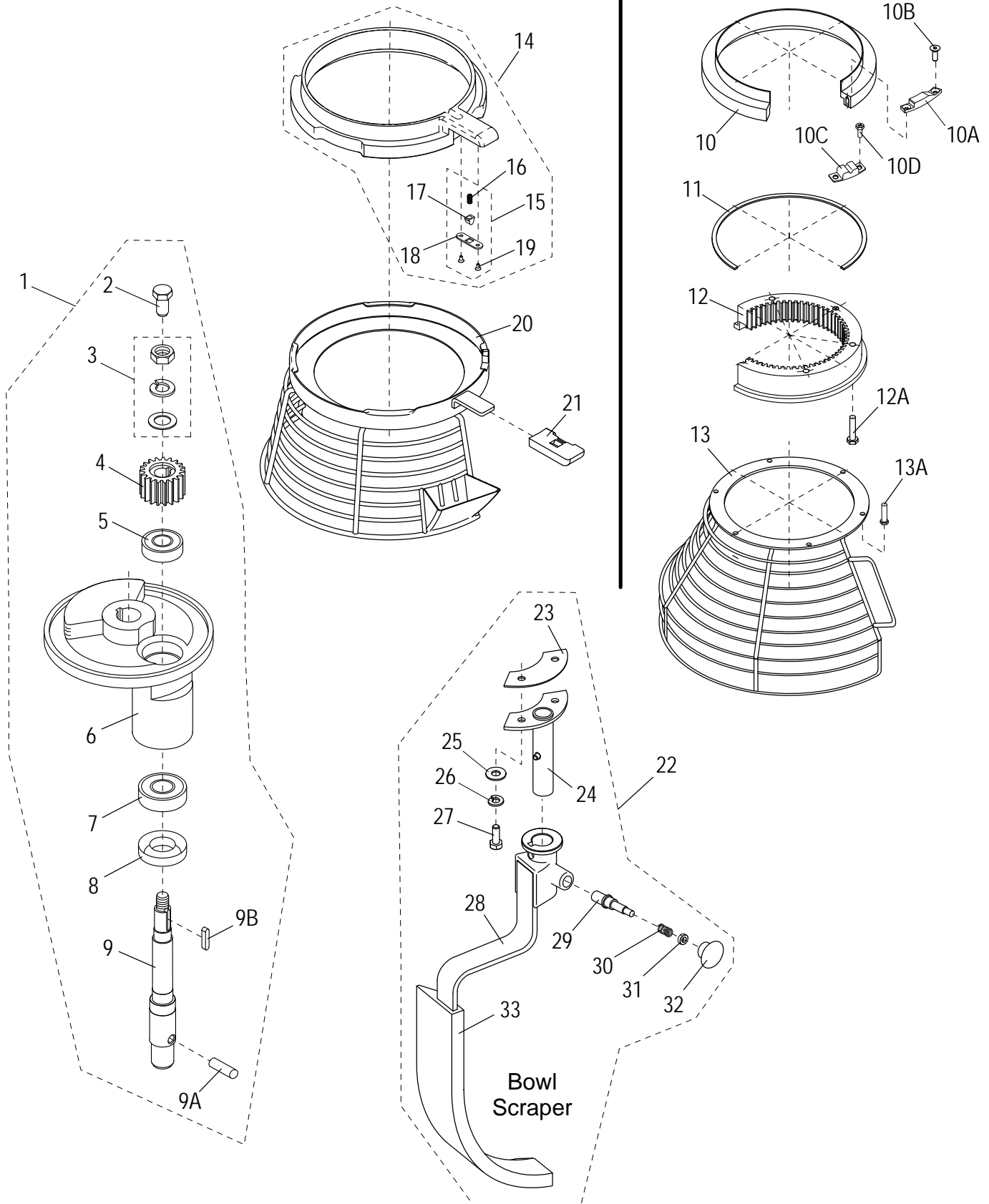
| Item | Part Number | Description | Qty | Serial Number |
|------|-------------|--|---------|---------------|
| 1 | X60068-1C | Motor, Sp60p 3Hp 208/60/3 - Motor Brake | 3 Phase | 1 |
| 1 | X60068-2C | Motor, Sp660p 3Hp 220/60/1 - Motor Brake | 1 Phase | 1 |
| 1A | X40069 | Screw M8x30mm Hex Head | | 4 |
| 1B | X08102 | Washer M8 Split Lock | | 4 |
| 1C | X08076 | Washer M8 Flat | | 4 |
| 2 | X30071 | Wheel, Motor Cog (18T) 60HZ | | 1 |
| 2 | X00734 | Wheel, Motor Cog (20T) 50HZ | | 1 |
| 2A | X40075 | Screw M8x20mm Hex Head | | 1 |
| 2B | X30074 | Washer M8 Flat | | 2 |
| 2C | X30073 | Shaft Key 5x5x25 | | 1 |
| 3 | X30158 | Belt Tensioner | | 1 |
| 3A | X30197 | Screw M8x24mm Hex Hd | | 2 |
| 3B | X08102 | Washer M8 Split Lock | | 2 |
| 3C | X08076 | Washer M8 Flat | | 2 |
| 4 | X40072-1 | Cogged Belt (S8M-880) | | 1 |
| 4 | X40072-2 | Cogged Belt (S8M-896) | | 1 |
| 5 | X30070-1A | Capacitor, Start 600MF | | 1 |
| 5 | X60070-2 | Capacitor, Run 70Mf | | 1 |
| 6 | X40067 | Switch, Platinum | | 1 |
| 7 | X40064 | Clutch | | 1 |
| 8 | X40061 | Cooling Fan | | 1 |



SPC60 Planetary Components

Removable Bowl Guard
after S/N 7610883
or S/N 7650834

Fixed Bowl Guard
before S/N 7610884
or S/N 7650835



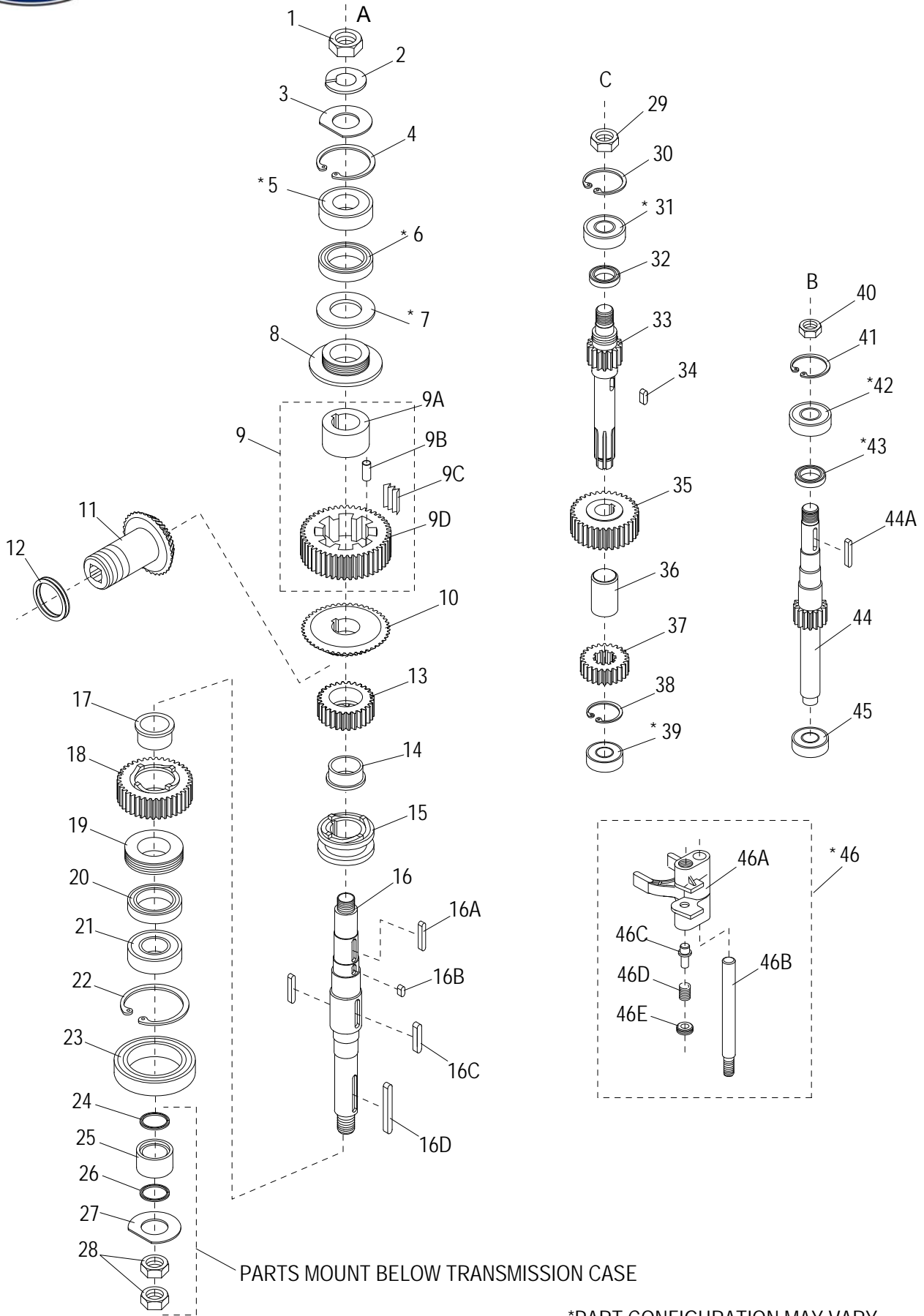


SPC60 Planetary Components

| Item | Part Number | Description | Qty | Serial Number |
|------|-------------|--|-----|-----------------------|
| 1 | X60019-28 | Planetary Complete Assembly | 1 | |
| 2 | X60019 | Screw, Hex Hd (Old Style Shaft) | 1 | |
| 3 | X30020 | Nut M14 Stop & Washers | 1 | |
| 4 | X60021 | Pinion, Beater (21T) | 1 | |
| 5 | X60022 | Ball Bearing (Set Of Two) | 1 | |
| 6 | X60023 | Planetary Shaft Holder | 1 | |
| 6 | X60023-DG | Planetary Shaft Holder | 0 | 7611145 or 7651161 -> |
| 7 | X60024 | Ball Bearing | 1 | |
| 8 | X60025 | Oil Seal | 1 | |
| 9 | X60027 | Planetary Shaft, External Thread (New Style) | 1 | |
| 9 | | Planetary Shaft, Internal Thread (Old Style) | 1 | |
| 9A | X60028 | Dowel Pin | 1 | |
| 9B | X40026 | Shaft Key 6x6x22mm | 1 | |
| 10 | X60090P | Slide Sheath | 1 | ->7610884 or 7650835 |
| 10A | X10041 | Touch Mass | 2 | |
| 10B | X10042 | Screw M4x10mm Flat Hd - SS | 2 | ->7610884 or 7650835 |
| 10C | | Safety Guard Spring Lock | 1 | ->7610884 or 7650835 |
| 10D | | Screw M4x9mm Hex Hd - SS | 2 | ->7610884 or 7650835 |
| 11 | X40091 | Gasket | 1 | ->7610884 or 7650835 |
| 12 | X60092 | Ring Gear (67T) | 1 | ->7610884 or 7650835 |
| 12A | X30099 | Screw M8x28mm Socket Hd | 6 | ->7610884 or 7650835 |
| 13 | X60093-94 | Front Interlocking Guard Assy | 1 | ->7610884 or 7650835 |
| 13A | X10083 | Screw M5x8mm Hex Hd - Locking Patch | 6 | |
| 14 | X600S2 | Plastic Slide Sheath, Removable Safety Guard | 1 | ->7610884 or 7650835 |
| 15 | X200S3 | Spring Plunger Hardware Kit | 1 | 7610883 or 7650834 -> |
| 16 | | Spring | 1 | 7610883 or 7650834 -> |
| 17 | | Plunger | 1 | 7610883 or 7650834 -> |
| 18 | | Plate, Plunger Retention | 1 | 7610883 or 7650834 -> |
| 19 | | Screw M3x8mm Flat Hd | 2 | |
| 20 | X600S1 | Bowl Guard Assembly, Stainless Steel | 1 | 7610883 or 7650834 -> |
| 21 | X30504 | Handle, Plastic - Removable Safety Guard | 1 | 7610883 or 7650834 -> |
| 22 | XXSCRP-60 | Bowl Scraper Assembly | 1 | |
| 23 | | Shaft Spacer | 1 | |
| 24 | | Scraper Mounting Hub | 1 | |
| 25 | | Washer M10 Flat | 3 | |
| 26 | | Washer M10 Split Lock | 3 | |
| 27 | | Screw M10x18mm Hex Hd - SS | 3 | |
| 28 | | Scraper Arm | 1 | |
| 29 | X80522 | Pin | 1 | |
| 30 | X80523 | Spring | 1 | |
| 31 | X80524 | Spacer | 1 | |
| 32 | X80525 | Knob | 1 | |
| 33 | X80526 | Bowl Scraper | 1 | |



SPC60 Gearbox Components





SPC60 Gearbox Components

| Item | Part Number | Description | Qty | Serial Number |
|------|-------------------------|---|-----|-----------------------|
| 1 | X40111 | Nut M24 Jam | 1 | |
| 2 | X40111A | Washer M24 Split Lock | 1 | |
| 3 | X60111B | Washer M24 D | 1 | |
| 4 | X30126 | C-Ring Retaining Ring STW-72 | 1 | |
| 5 | X30125 | Ball Bearing | 1 | 7610183 or 7650103 -> |
| 6 | X60212 | Oil Seal | 1 | 7610183 or 7650103 -> |
| 7 | | Shim | 0 | 7610183 or 7650103 -> |
| 8 | X60113 | Lead-In Oil Pad | 1 | |
| 9 | X60114-117 | Slow Speed Gear Assembly | 1 | |
| 9A | | Bushing | 1 | |
| 9B | | Dowel Ø8x16mm Pin | 1 | |
| 9C | | Slice Spring | 1 | |
| 9D | | Gear, Slow Speed (52T) | 1 | |
| 10 | X60118 | Gear, Bevel (52T) | 1 | |
| 11 | X40014 | Level Drive Gear (35T) | 1 | |
| 12 | X30018-1 | Thrust Washer Ø45xØ35mm | 1 | |
| 13 | X60120 | Gear, Clutch (36T) Old Style (Standard) | 1 | |
| 13 | *X60209 | Gear, Clutch (34T) New Style (Slow Speed) | 1 | |
| 14 | X60119 | Bushing, Clutch | 1 | |
| 15 | X60133 | Sleeve, Clutch | 1 | |
| 16 | X60130 | Drive Shaft | 1 | |
| 16A | X60121 | Shaft Key 8x10x30mm | 1 | |
| 16B | X60217 | Shaft Key 8x8x12mm | 1 | |
| 16C | X30132 | Shaft Key 8x10x34mm | 2 | |
| 16D | X30131 | Shaft Key 10x10x57mm | 1 | |
| 17 | X60119 | Bushing, Clutch | 1 | |
| 18 | X60122 | Gear, Clutch (45T) | 1 | |
| 19 | X60124 | Washer, Stepped | 1 | |
| 20 | X60213 | Oil Seal | 1 | |
| 21 | X60125 | Ball Bearing | 1 | |
| 22 | X60126 | Retaining Ring STW-80 | 1 | |
| 23 | X60128 | Oil Seal | 1 | |
| 24 | X60216 | O-Ring (Upper) 36x43x3.5mm | 1 | |
| 25 | X60127 | Guard, Oil Bushing | 1 | |
| 26 | X60208 | O-Ring (Lower) 38x50x6mm | 1 | |
| 27 | X60129A | Washer, Flat | 1 | |
| 28 | X40111 | Nut M24 Jam | 1 | |
| 29 | X40082 | Nut M16 Jam & Washers | 1 | |
| 30 | X25106 | Retaining Ring STW-52 | 1 | |
| 31 | X10102 | Ball Bearing | 1 | 7610183 or 7650103 -> |
| 32 | X60214 | Oil Seal | 1 | 7610183 or 7650103 -> |
| 33 | USE X60150-2 & X40143-2 | Transmission Shaft (13T) Old Style, Keyed | 1 | |
| 33 | X60150-2 | Transmission Shaft (13T) New Style, Splined | 1 | |
| 34 | X60149 | Shaft Key 8x8x22mm | 1 | |
| 35 | X40148 | Gear (29T) Old Style | 1 | |
| 35 | X40223 | Gear (31T) New Style | 1 | 7610183 or 7650103 -> |
| 36 | X40144 | Bushing, Spacer | 1 | |
| 37 | X60143-1 | Gear (20T) Old Style, Keyed | 1 | |
| 37 | X40143-2 | Gear (20T) New Style, Splined | 1 | |
| 38 | X40141 | Retaining Ring STW-24 | 1 | |
| 39 | X60140 | Ball Bearing (Qty May Vary) | 1 | 7610183 or 7650103 -> |
| 40 | X40082 | Nut M16 Jam & Washers | 1 | |
| 41 | X30146 | Retaining Ring STW-42 | 1 | |



SPC60 Gearbox Components

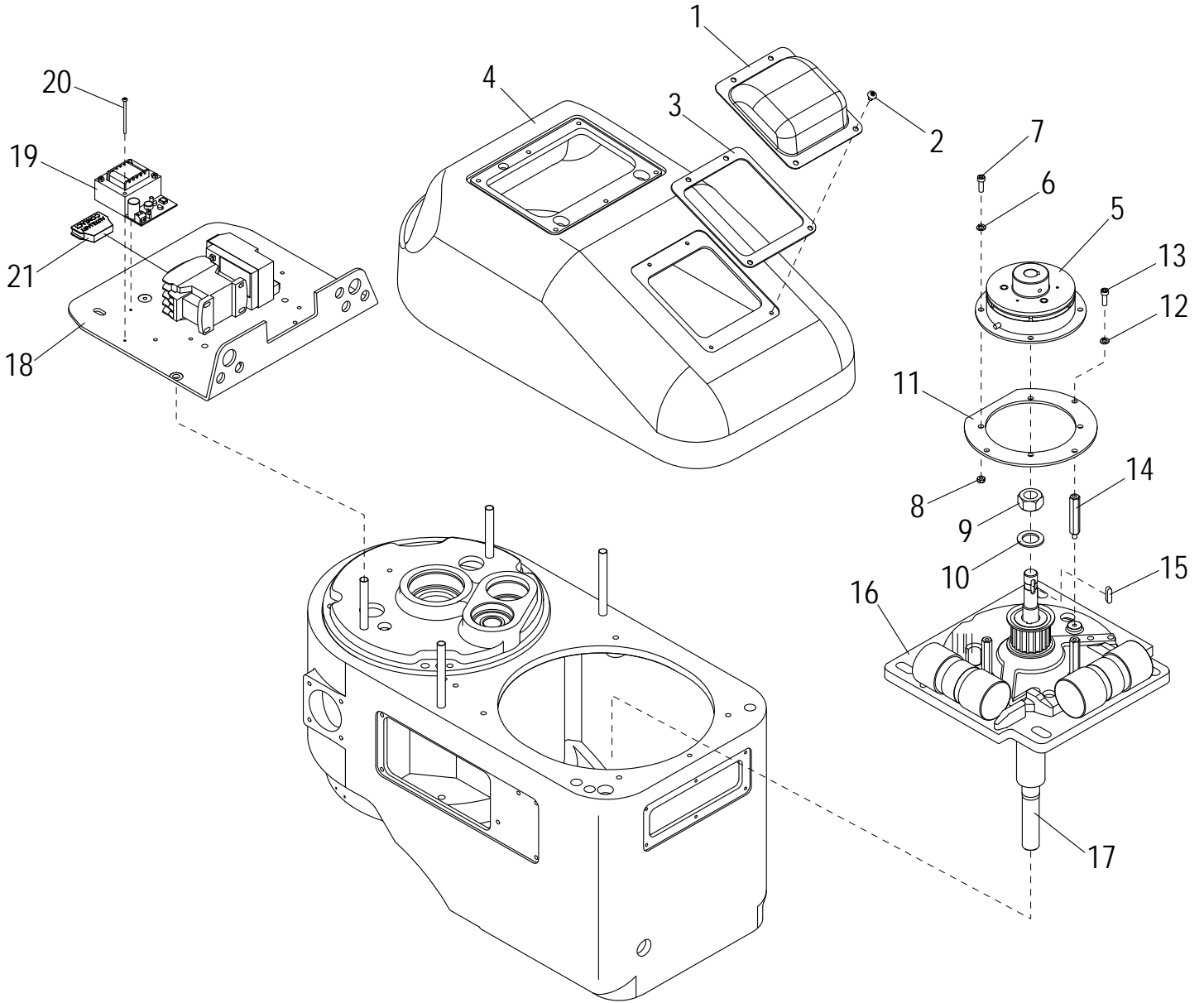
| Item | Part Number | Description | Qty | Serial Number |
|------|-------------|--|-----|-----------------------|
| 42 | X60078 | Ball Bearing (Qty May Vary) | 2 | 7610183 or 7650103 -> |
| 43 | X60214 | Oil Seal | 1 | 7610183 or 7650103 -> |
| 44 | X60145 | Shaft, Master (15T) Old Style (Standard) | 1 | |
| 44 | X60210 | Shaft, Master (13T) New Style (Slow Speed) | 1 | 7610183 or 7650103 -> |
| 44A | X60081 | Shaft Key 5x5x28mm RF | 1 | |
| 45 | X30140 | Ball Bearing | 1 | |
| 46 | X60134-139 | Yoke Shifter Assembly | 1 | |
| 46A | | Yoke Shifter | 1 | |
| 46B | | Guide, Rod Shifter | 1 | |
| 46C | | Plunger, Yoke Shifter | 2 | |
| 46D | | Spring, Yoke Shifter | 2 | |
| 46E | | Spring, Retainer | 2 | |



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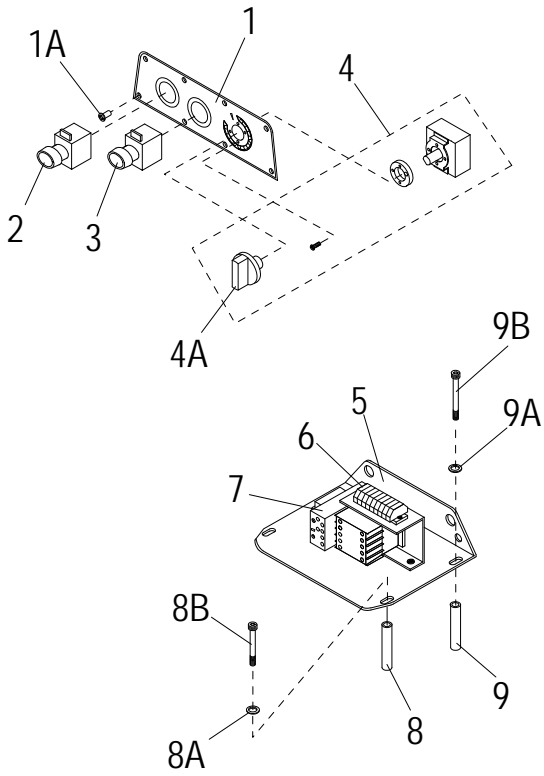
SPC60 Motor Brake Components



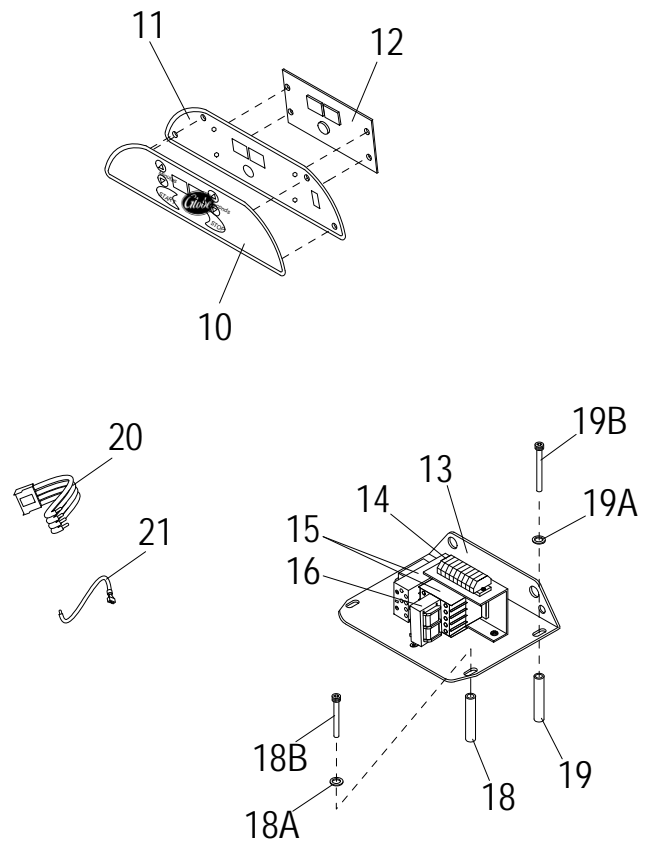


SPC60 Motor Brake Components

| Item | Part Number | Description | Qty | Serial Number |
|------|-------------|---|-----|---------------|
| 1 | X25500 | Cover, Motor Brake Components | 1 | |
| 2 | | Screw M5x10mm Button Hd | 4 | |
| 3 | X25500-1 | Gasket | 1 | |
| 4 | X40004-1 | Transmission Cover, Motor Brake Version | 1 | |
| 5 | X40501 | Motor Brake, Magnetic | 1 | |
| 6 | | Washer M5 Split Lock | 4 | |
| 7 | | Screw M5x12mm Socket Hd | 4 | |
| 8 | | Nut M5 Hex | 4 | |
| 9 | | Nut M18 Hex | 1 | |
| 10 | | Washer M18 Flat | 1 | |
| 11 | X40500 | Brake Housing | 1 | |
| 13 | | Screw M5x10mm Socket Hd | 3 | |
| 14 | X30502 | Hex Standoff | 3 | |
| 15 | | Shaft Key 5x5x17mm | 1 | |
| 16 | | Top Cover, Motor (Incl. w/Motor Assembly) | 1 | |
| 17 | | Motor Shaft (Incl. w/Motor Assembly) | 1 | |
| 18 | | Plate, Electronic Component Mounting | 1 | |
| 19 | X20512-1 | Electronic Board, 220V | 1 | |
| 20 | | Screw M3x34mm Round Hd | 2 | |
| 21 | X25503 | Auxiliary Contact Block | 1 | |



Manual Timer



Digital Timer

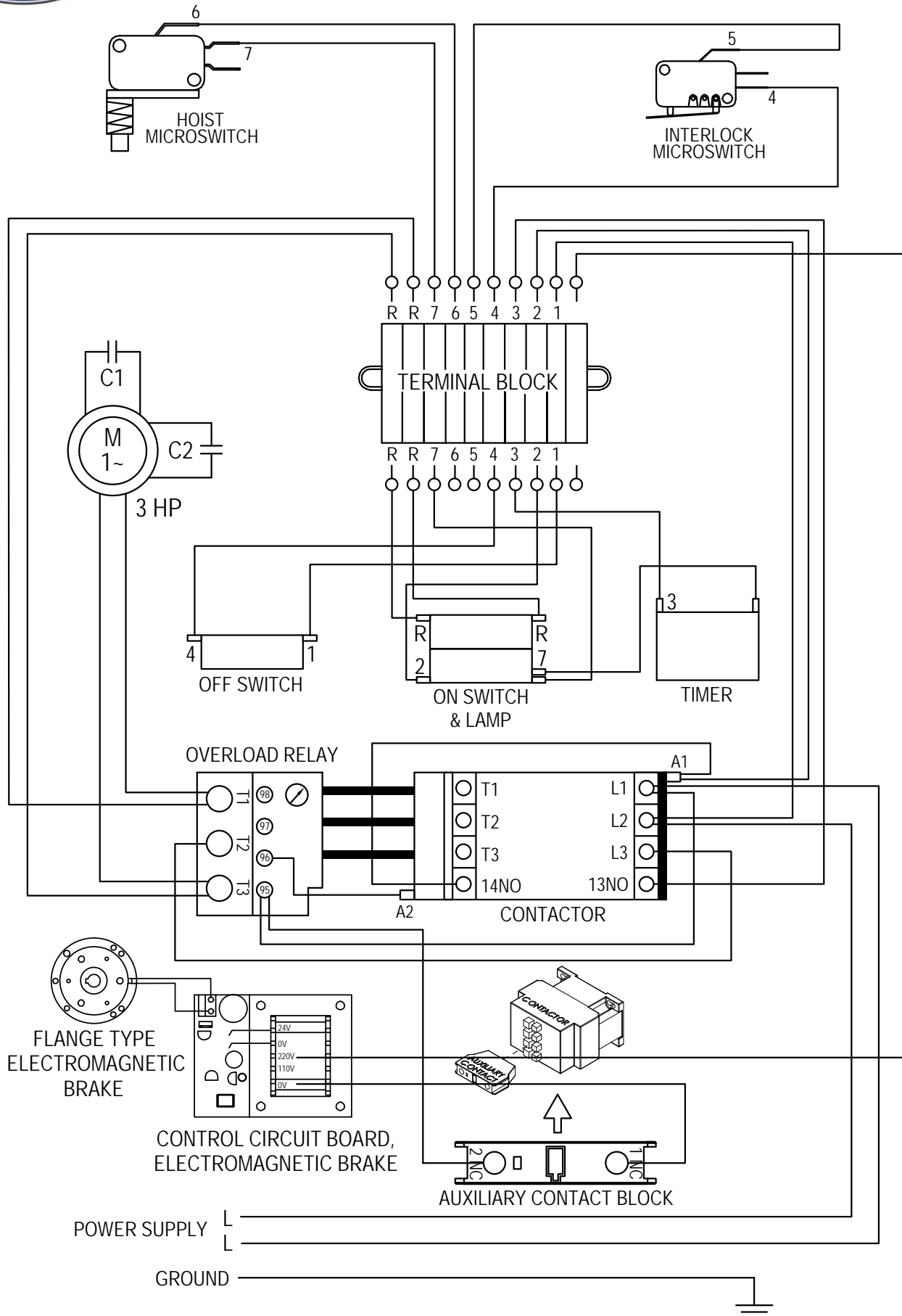


SPC60 Manual and Digital Components

| Item | Part Number | Description | Qty | Serial Number |
|------|-------------|---|-----|---------------|
| 1 | X40005 | Control Panel | 1 | |
| 1A | X30204 | Screw M4x10mm Truss Hd | 8 | |
| 1B | X40009 | Gasket, Control Panel (Not Shown) | 1 | |
| 2 | X10050 | Emergency Stop Button | 1 | |
| 3 | X30007 | Start Button | 1 | |
| 3A | X30007-1 | Boot, Start/Stop Switch Button (Not Shown) | 2 | |
| 3B | X30007-1B | Light Bulb, Start Button (Not Shown) | 1 | |
| 4 | X10137 | Timer Assembly With Knob | 1 | |
| 4A | X10137-1 | Timer Knob | 1 | |
| 5 | X60013 | Plate, Electronics Mounting | 1 | |
| 6 | X40012 | Connecting Block Set | 1 | |
| 6 | X40012-2G | Connecting Block, 2C Gry | 7 | |
| 6 | X40012-4R | Connecting Block, 4C Org | 1 | |
| 6 | X40012-EC | Connecting Block End Cap | 1 | |
| 7 | X60154-1 | Overload Relay/Contactor Kit, SP60 2HP, 3PH | 1 | |
| 7 | X60154-2 | Overload Relay/Contactor Kit, SP60 2HP, 1PH | 1 | |
| 8 | X40153 | Tube, Support - Front (67mm) | 2 | |
| 8A | | Washer M8 Flat | 2 | |
| 8B | X30086 | Cap Screw, Socket Hd | 2 | |
| 9 | X40085 | Tube, Support - Rear (89mm) | 2 | |
| 9A | | Washer M8 Flat | 2 | |
| 9B | X30010 | Screw M8x88mm Hex Hd | 2 | |
| 10 | X00567 | Switch, Membrane | 1 | |
| 11 | X00564 | Control Panel Assembly | 1 | |
| 12 | X00568 | Control Board | 1 | |
| 13 | X30013 | Plate, Electronics Mounting | 1 | |
| 14 | | Connecting Block Set | 1 | |
| 14 | X10029-2G | Connecting Block, Gray (2C) | 7 | |
| 14 | X10029-4R | Connecting Block, Orange (4R) | 1 | |
| 14 | X30012-EC | Connecting Block End Cap | 1 | |
| 15 | X60154-1 | Overload Relay/Contactor Kit, SP60 2HP, 3PH | 1 | |
| 15 | X60154-2 | Overload Relay/Contactor Kit, SP60 2HP, 1PH | 1 | |
| 16 | X00569 | Control Transformer Assembly | 1 | |
| 17 | X00570 | Control Transformer Fuse (Not Shown) | 1 | |
| 18 | X40153 | Tube, Support - Front (67mm) | 2 | |
| 18A | | Washer M8 Flat | 2 | |
| 18B | X30086 | Cap Screw, Socket Hd | 2 | |
| 19 | X40085 | Tube, Support - Rear (89mm) | 2 | |
| 19A | | Washer M8 Flat | 2 | |
| 19B | X30010 | Screw M8x88mm Hex Hd | 2 | |
| 20 | X00675 | 4 Wire Harness With Connector | 1 | |
| 21 | X00676 | Single Wire With Quick Connect | 2 | |

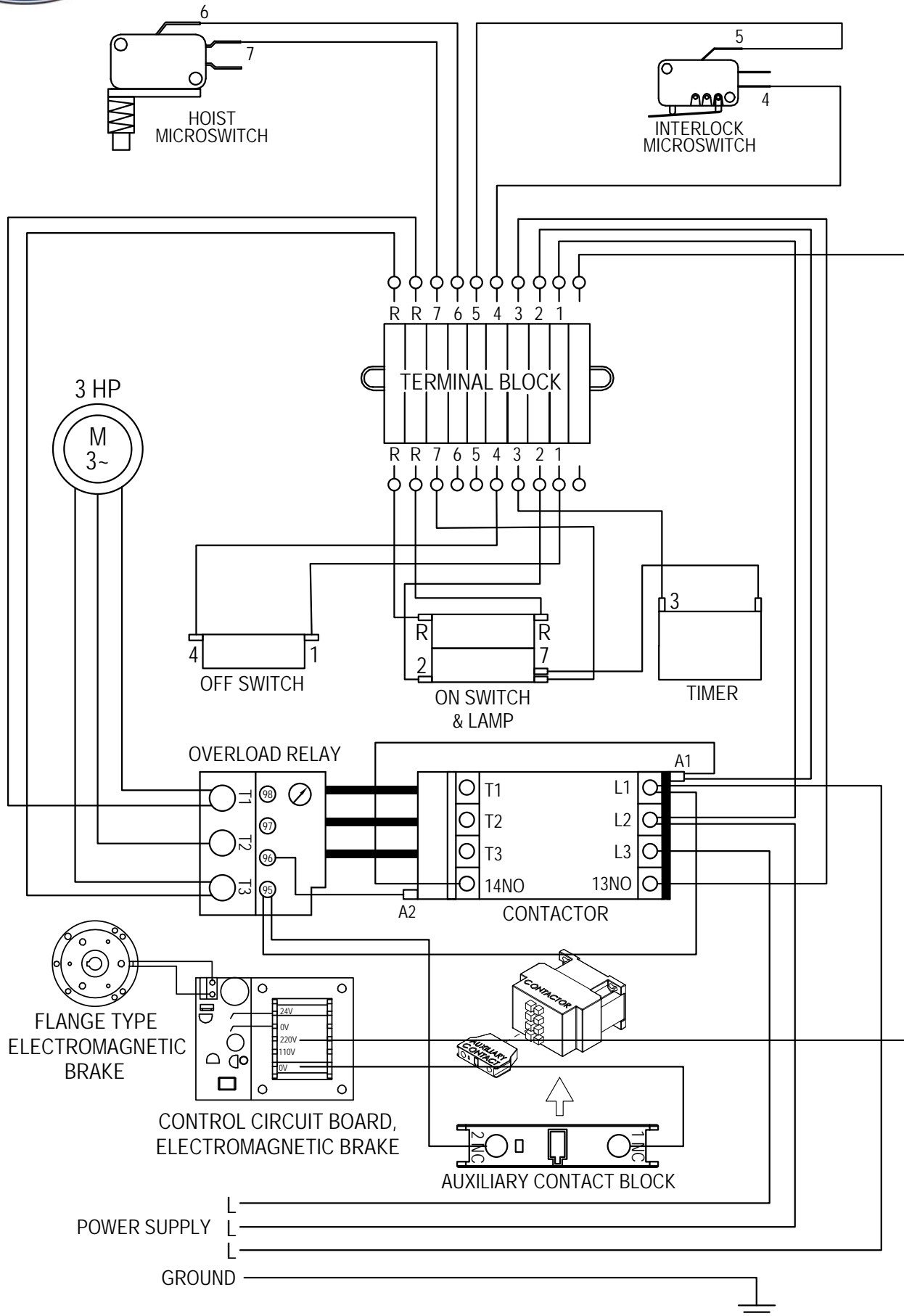


SPC60 Wiring Diagram, 220V Single Phase





SPC60 Wiring Diagram, 208V Three Phase





SPC60 Wiring Diagram, 208V Three Phase

